

Safety Management Tools: Ensuring Safety from Chemical Substances to Products and Organizations

Chris Helt

Director, GreenScreen

Clean Production Action



REACH24H



CRAC 2024
by REACH24H Consulting Group

Contents

1. Introduction to Clean Production Action
2. GreenScreen for Safer Chemicals
4. GreenScreen Certified
4. Chemical Footprint Project



1. Introduction to Clean Production Action and the GreenScreen Program

Solutions for a safer & healthier tomorrow



BIZNGO FOR
SAFER CHEMICALS &
SUSTAINABLE MATERIALS



INVESTOR
ENVIRONMENTAL
HEALTH NETWORK

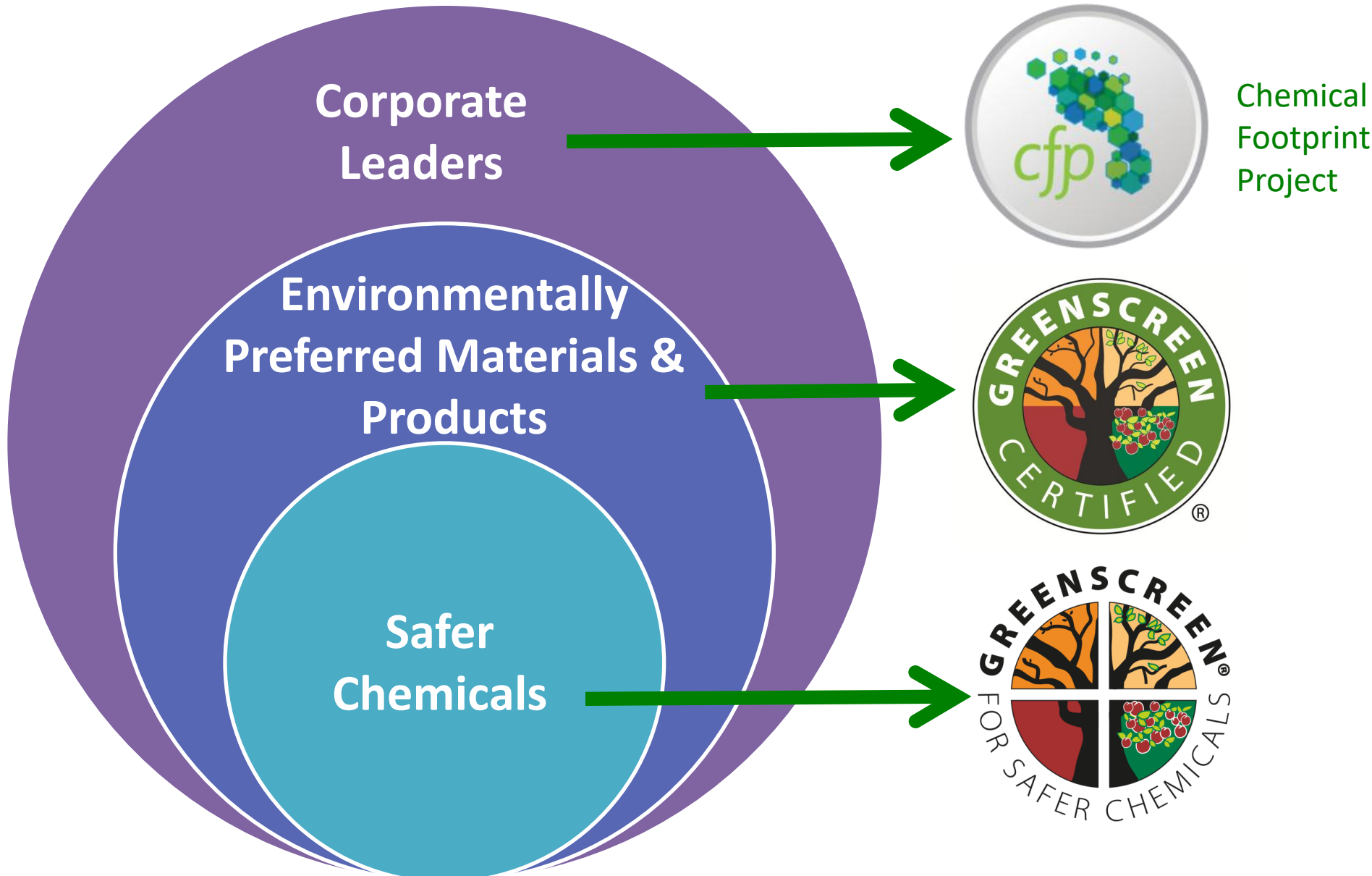


GREENSCREEN
FOR SAFER
CHEMICALS



CHEMICAL
FOOTPRINT
PROJECT

Green Assessment Tools



Chemical hazard-based tools

Simplifying the complexity of chemical toxicity



Chemical hazard assessment tool to identify chemicals of concern & safer chemicals

Quick screening tool to identify chemicals of concern



Product certification to identify environmentally preferred materials & products

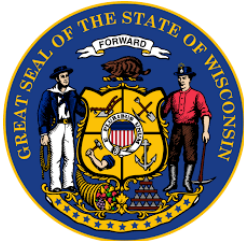




Globally Recognized & Used



REACH24H



Arc|Com





2. Overview of GreenScreen for Safer Chemicals

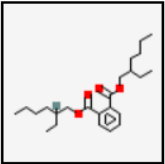
GreenScreen List Translator Lists

42 Lists from Authoritative Scientific Bodies & NGO Screening Lists

- Intergovernmental Agencies / Internationally Recognized NGOs
 - United Nations – Stockholm Persistent Organic Pollutants
 - International Agency for the Research on Cancer (IARC)
- Government Agencies
 - EU REACH Substances of Very High Concern (SVHCs)
 - US EPA Priority PBT List
 - California Proposition 65 List of carcinogens & reproductive toxicants
- Screening Lists
 - ChemSec SIN List
 - TEDX Potential Endocrine Disruptors



GreenScreen List Translator Scores



117-81-7
DI(2-ETHYLHEXYL)PHTHALATE (DEHP) (primary CASRN) T
 ALSO CALLED [109630-52-6] DI(2-ETHYLHEXYL)PHTHALATE (DEHP) (primary CASRN) (primary CASRN is 117-81-7), [126639-...]
[View all synonyms \(134\)](#)

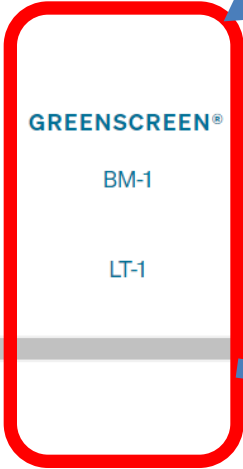
SHARE PROFILE

HAZARDS PROPERTIES FUNCTIONAL USES PROCESS CHEMISTRY RESOURCES

All Hazards View

Show List Hazard Summary Show PubMed Results

ADD TO COMPARISON



| GREENSCREEN® | Group I Human | | | | | Group II and II* Human | | | | | | | | Ecotox | | | Fate | | Physical | | Mult | Non-GSLT | | | | |
|----------------------------------|---------------|---|---|---|---|------------------------|----|----|---|------|-----|-----|-----|--------|----|----|------|----|----------|----|------|----------|-----|----|---|-------|
| | C | M | R | D | E | AT | ST | ST | N | N | SnS | SnR | IrS | IrE | AA | CA | ATB | P | B | Rx | F | Mult | PBT | GW | O | Other |
| GreenScreen® Assessment™ BM-1 | H | L | H | H | H | L | H | M | L | L | L | L | L | L | L | L | - | vL | H | L | L | - | - | - | - | R |
| List Hazard Summary LT-1 | H | - | H | H | H | - | H | - | - | vH-L | - | M | - | M | vH | H | - | pC | pC | - | - | vH | - | - | - | R |

**GreenScreen Benchmark-1 (BM-1) +
 GreenScreen List Translator-1 (LT-1) = chemicals
 of high concern**



List Translator Automated Tools

<https://www.greenscreenchemicals.org/assess/list-translator>



3E Exchange

formerly Toxnot



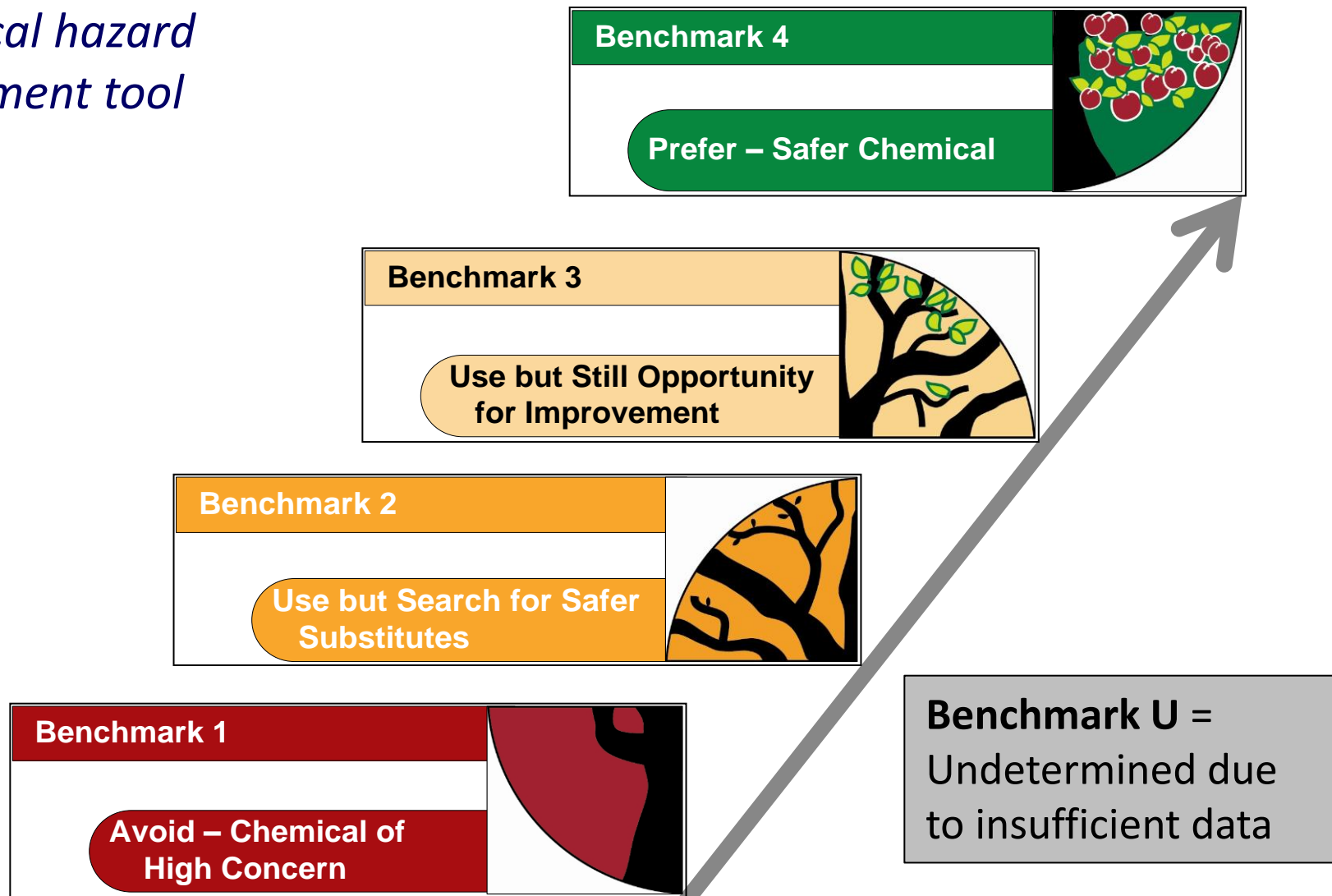
Pharos

<https://pharos.habitablefuture.org/>



GreenScreen[®] for Safer Chemicals

*Chemical hazard
assessment tool*





GreenScreen Hazard Endpoints

| Human Health Group I | Human Health Group II and II* | Environmental Toxicity & Fate | Physical Hazards |
|-----------------------------|---|--|------------------|
| Carcinogenicity | Acute Toxicity | Acute Aquatic Toxicity | Reactivity |
| Mutagenicity & Genotoxicity | Systemic Toxicity & Organ Effects | Chronic Aquatic Toxicity | Flammability |
| Reproductive Toxicity | Neurotoxicity | Other Ecotoxicity studies when available | |
| Developmental Toxicity | Skin Sensitization Respiratory Sensitization | Persistence | |
| Endocrine Activity | Skin Irritation Eye Irritation | Bioaccumulation | |

Identifying Safer Chemicals to Methylene Chloride (CAS# 75-09-2)

| Chemical Name | CASRN | Group I Human | | | | | Group II & II Human | | | | | | | | Ecotox | | Fate | | Physical | | |
|----------------------------------|------------|---------------|---|---|---|---|---------------------|--------|----------|--------|----------|-----|-----|-----|--------|----|------|---|----------|----|---|
| | | C | M | R | D | E | AT | ST | | N | | SnS | SnR | IrS | IrE | AA | CA | P | B | RX | F |
| | | | | | | | | Single | repeated | Single | repeated | | | | | | | | | | |
| Methylene chloride | 75-09-2 | | | | | | | | | | | | | | | | | | | | |
| Benzyl alcohol | 100-51-6 | | | | | | | | | | | | | | | | | | | | |
| 2-(2-butoxyethoxy) ethanol | 112-34-5 | | | | | | | | | | | | | | | | | | | | |
| Dimethyl sulfoxide | 67-68-5 | | | | | | | | | | | | | | | | | | | | |
| 1,3-dioxolane | 646-06-0 | | | | | | | | | | | | | | | | | | | | |
| Estasol (dibasic esters mixture) | 95481-62-2 | | | | | | | | | | | | | | | | | | | | |
| d-Limonene | 5989-27-5 | | | | | | | | | | | | | | | | | | | | |
| Acetone | 67-64-1 | | | | | | | | | | | | | | | | | | | | |
| Methanol | 67-56-1 | | | | | | | | | | | | | | | | | | | | |
| Toluene | 108-88-3 | | | | | | | | | | | | | | | | | | | | |
| Formic acid | 64-18-6 | | | | | | | | | | | | | | | | | | | | |
| Caustic soda | 1310-73-2 | | | | | | | | | | | | | | | | | | | | |

Identifying Safer Chemicals to Methylene Chloride (CAS# 75-09-2)

| Chemical Name | CASRN | Group I Human | | | | | Group II & II Human | | | | | | | | Ecotox | | Fate | | Physical | | |
|----------------------------------|------------|---------------|----|----|----|---|---------------------|--------|----------|--------|----------|-----|-----|-----|--------|----|------|----|----------|----|---|
| | | C | M | R | D | E | AT | ST | | N | | SnS | SnR | IrS | IrE | AA | CA | P | B | RX | F |
| | | | | | | | | Single | repeated | Single | repeated | | | | | | | | | | |
| Methylene chloride | 75-09-2 | H | NE | DG | DG | M | M | vH | H | vH | vH | L | DG | H | H | M | L | vH | vL | L | L |
| Benzyl alcohol | 100-51-6 | | | | | | | | | | | | | | | | | | | | |
| 2-(2-butoxyethoxy) ethanol | 112-34-5 | | | | | | | | | | | | | | | | | | | | |
| Dimethyl sulfoxide | 67-68-5 | | | | | | | | | | | | | | | | | | | | |
| 1,3-dioxolane | 646-06-0 | | | | | | | | | | | | | | | | | | | | |
| Estasol (dibasic esters mixture) | 95481-62-2 | | | | | | | | | | | | | | | | | | | | |
| d-Limonene | 5989-27-5 | | | | | | | | | | | | | | | | | | | | |
| Acetone | 67-64-1 | | | | | | | | | | | | | | | | | | | | |
| Methanol | 67-56-1 | | | | | | | | | | | | | | | | | | | | |
| Toluene | 108-88-3 | | | | | | | | | | | | | | | | | | | | |
| Formic acid | 64-18-6 | | | | | | | | | | | | | | | | | | | | |
| Caustic soda | 1310-73-2 | | | | | | | | | | | | | | | | | | | | |

Identifying Safer Chemicals to Methylene Chloride (CAS# 75-09-2)

| Chemical Name | CASRN | Group I Human | | | | | Group II & II Human | | | | | | | | Ecotox | | Fate | | Physical | | |
|----------------------------------|------------|---------------|----|----|----|----|---------------------|--------|----------|--------|----------|-----|-----|-----|--------|----|------|----|----------|----|---|
| | | C | M | R | D | E | AT | ST | | N | | SnS | SnR | IrS | IrE | AA | CA | P | B | RX | F |
| | | | | | | | | Single | repeated | Single | repeated | | | | | | | | | | |
| Methylene chloride | 75-09-2 | H | NE | DG | DG | M | M | vH | H | vH | vH | L | DG | H | H | M | L | vH | vL | L | L |
| Benzyl alcohol | 100-51-6 | L | L | L | M | DG | M | L | L | M | H | H | L | L | H | L | L | vL | vL | L | L |
| 2-(2-butoxyethoxy) ethanol | 112-34-5 | L | L | L | L | DG | L | L | H | DG | L | L | DG | M | H | L | L | vL | vL | L | M |
| Dimethyl sulfoxide | 67-68-5 | L | L | L | L | DG | L | L | L | L | L | L | L | M | M | L | L | L | vL | L | M |
| 1,3-dioxolane | 646-06-0 | L | M | M | M | DG | L | M | M | M | L | L | DG | M | H | L | L | M | vL | L | H |
| Estasol (dibasic esters mixture) | 95481-62-2 | L | L | L | M | M | L | M | M | M | DG | L | DG | L | M | M | L | vL | vL | M | L |
| d-Limonene | 5989-27-5 | L | L | DG | L | DG | L | L | L | DG | DG | H | DG | H | H | vH | H | vL | M | L | M |
| Acetone | 67-64-1 | L | L | M | M | DG | L | M | M | M | M | L | DG | L | H | L | L | vL | vL | L | H |
| Methanol | 67-56-1 | NA | NA | NA | H | NA | H | vH | NA | NA | NA | NA | NA | NA | NA | L | L | vL | vL | NA | H |
| Toluene | 108-88-3 | DG | L | H | H | M | L | M | H | M | H | L | DG | H | L | H | H | H | vL | L | H |
| Formic acid | 64-18-6 | L | L | L | L | DG | H | vH | H | vH | DG | L | DG | vH | vH | M | M | vL | vL | L | M |
| Caustic soda | 1310-73-2 | L | L | L | L | L | H | vH | L | L | L | L | DG | vH | vH | M | DG | L | vL | M | L |



Example: Identify Safer Alternatives to Methylene Chloride

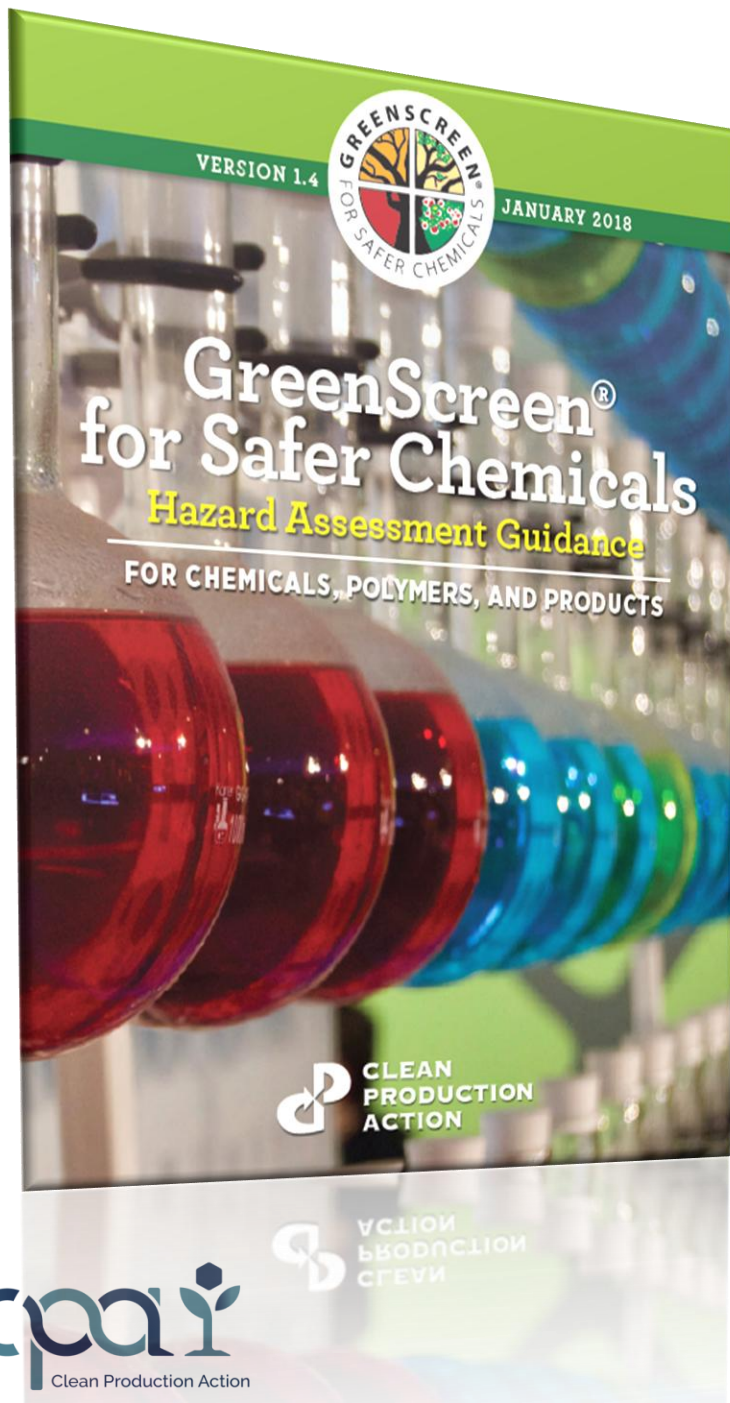
| Chemical | CASRN | Benchmark Score |
|--------------------|---------|-----------------|
| Methylene chloride | 75-09-2 | 1 |





GreenScreen Evaluation of Methylene Chloride and Alternatives

| Chemical | CASRN | Benchmark Score |
|-----------------------------------|------------|-----------------|
| Methylene chloride | 75-09-2 | 1 |
| Benzyl alcohol | 100-51-6 | 2 |
| 2-(2-butoxyethoxy) ethanol | 112-34-5 | 2 |
| Dimethyl sulfoxide (DMSO) | 67-68-5 | 3 |
| 1,3-dioxolane | 646-06-0 | 2 |
| Estasol (dibasic esters mixture)l | 95481-62-2 | 2 |
| d-Limonene | 5989-27-5 | 2 |
| Acetone | 67-64-1 | 2 |
| Methanol | 67-56-1 | 1 |
| Toluene | 108-88-3 | 1 |
| Formic acid | 64-18-6 | 2 |
| Caustic soda | 1310-73-2 | 2 |



GreenScreen[®] for Safer Chemicals: Hazard Assessment Guidance

Freely available at:

<https://www.greenscreenchemicals.org/learn/guidance-and-method-documents-downloads>



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3. Overview of GreenScreen Certified

Environmentally Preferable Products with GreenScreen Certified®

*Facilitating product
chemistry
communication across
the value chain*





GreenScreen Certified®

- Provides easy to understand product recognition
- Restricted substances list (RSL) includes chemical classes, for example, PFAS
- Requires comprehensive chemical information
- Protects confidential business information
- Creates a roadmap to most environmentally preferred products





Chemical Inventory

All **chemicals** present in all materials must be disclosed (under confidentiality) if:

- Intentionally added and present at or above 1 part per million (ppm) in material
- Impurity or residual and present at or above 100 ppm in material



5. Chemical Hazard Evaluation



GreenScreen
List Translator



GreenScreen
Hazard
Assessment

Product certification example



1.0
VERSION

GreenScreen Certified™ Product
CLEANERS & DEGREASERS IN MANUFACTURING

CYBERSOLV C8622

MANUFACTURED BY KYZEN CORPORATION
430 HARDING INDUSTRIAL DR.
NASHVILLE, TN 37211

GSC2022_003
APPLICATION NUMBER

20221014
CERTIFICATE NUMBER

10 MAR 2022
ISSUE DATE

31 JUL 2027
EXPIRATION DATE



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GreenScreen Certified is a trademark licensed by Clean Production Action, Inc. at 1310 Broadway, Suite 101, Somerville, MA USA



GreenScreen Certified for Cleaners & Degreasers

“Apple has used the GreenScreen tool, as well as the EPA Safer Choice criteria, to assess and promote safer chemicals in our supply chain, leading to the transition of 100 percent of our supplier final assembly sites to safer alternatives for cleaners and degreasers.”

https://www.apple.com/supplier-responsibility/pdf/Apple_SR_2022_Progress_Report.pdf





PFAS-free & Environmentally Preferred Products

over 250 products / over 30 manufacturers

- **Food Service Ware:** 117 products / 3 manufacturers
- **Furniture & Fabrics:** 51 products / 4 manufacturers
- **Firefighting Foam:** 45 products / 15 manufacturers
- **Textile Chemicals:** 26 products / 4 manufacturers
- **Cleaners & Degreasers in Manufacturing:** 18 products / 6 manufacturers

<https://www.greenscreenchemicals.org/certified>



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C R A C 2 0 2 4

4. Chemical Footprint Project

Chemical Footprint Project Corporate Survey



Chemical Inventory



Management Strategy



Footprint Measurement



Disclosure & Verification



CHEMICAL INVENTORY (I)
30 points

| # | Topic | Points |
|-----|--|--------|
| I 1 | Restricted Substances List (RSL) / Manufacturing RSL | 5 |
| I 2 | RSL/MRSL Compliance | 5 |
| I 3 | Data collection | 5 |
| I 4 | Full chemical ingredient information | 5 |
| I 5 | Data management | 5 |
| I 6 | Supplier conformance | 5 |



MANAGEMENT STRATEGY (M)
20 points

| # | Topic | Points |
|-----|---------------------|--------|
| M 1 | Chemicals policy | 8 |
| M 2 | Business strategy | 4 |
| M 3 | External engagement | 4 |
| M 4 | Accountability | 4 |



FOOTPRINT MEASUREMENT (F)
33 points

| # | Topic | Points |
|-----|--------------------------|--------|
| F 1 | Footprint reduction goal | 6 |
| F 2 | Footprint measurement | 8 |
| F 3 | Footprint change | 10 |
| F 4 | Hazard assessment | 3 |
| F 5 | Safer alternatives | 6 |



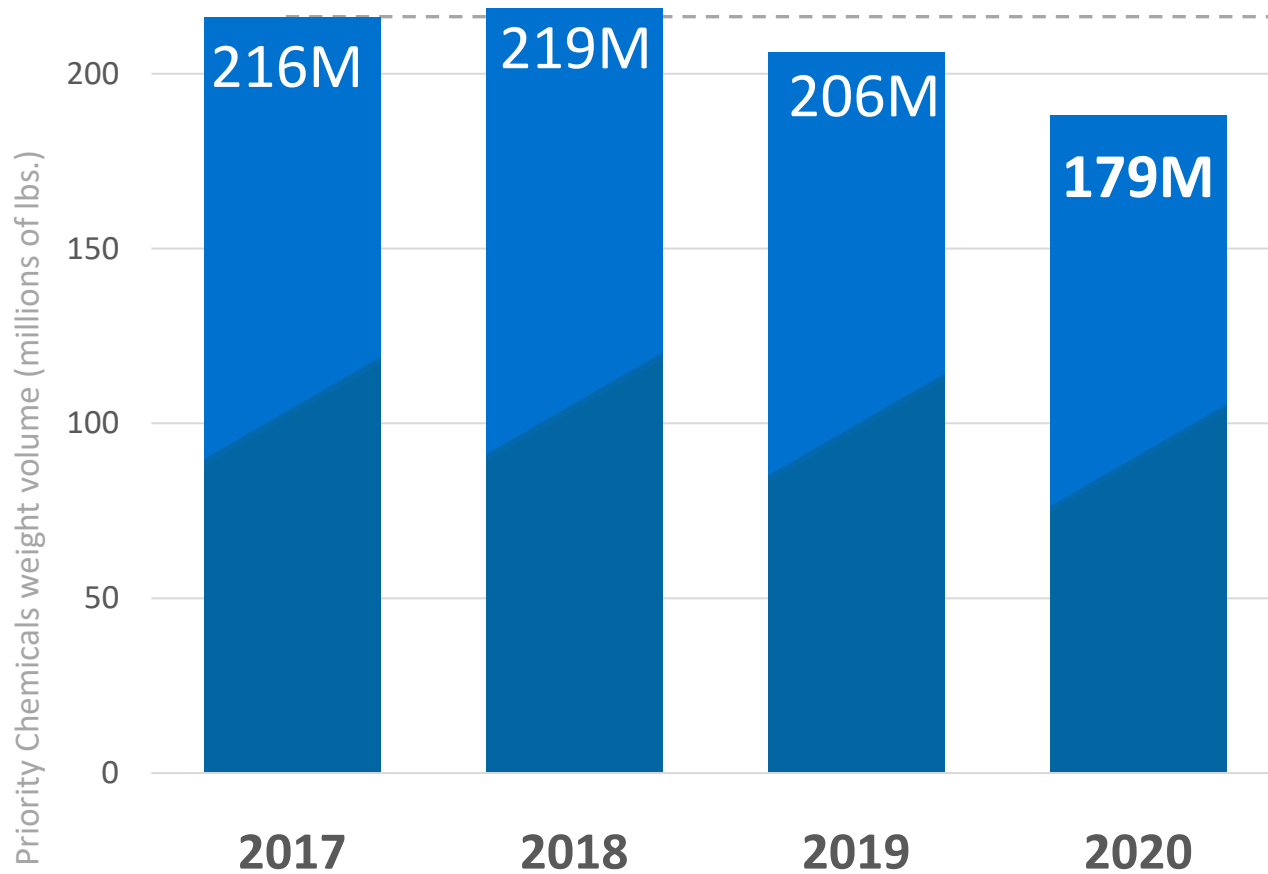
DISCLOSURE & VERIFICATION (D)
20 points

| # | Topic | Points |
|-----|----------------------|--------|
| D 1 | Chemical ingredients | 8 |
| D 2 | CFP responses | 3 |
| D 3 | CFP score | 5 |
| D 4 | Verification | 4 |


<https://chemicalfootprint.org/results>



Priority Chemicals by weight



17% reduction*
in weight (volume) of in-scope Priority Chemicals in products sold in 2020

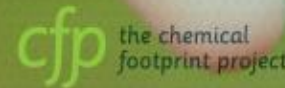
 Lbs. of reduction goal Priority Chemicals

*Compared to baseline year

CHEMICAL FOOTPRINT PROJECT

2021 SURVEY RESULTS
OUR SIXTH ANNUAL REPORT

SETTING BOLD CHEMICAL FOOTPRINT REDUCTION GOALS



<https://www.chemicalfootprint.org/resources/entry/6th-cfp-report>



Insignem



BEAUTYCOUNTER



Case Medical



naturepedic

Thank you!

Chris Helt, PhD

Director, GreenScreen

chris@cleanproduction.org

GreenScreen Certified™



You are here: [Home](#) / [Certified](#)



Thanks !